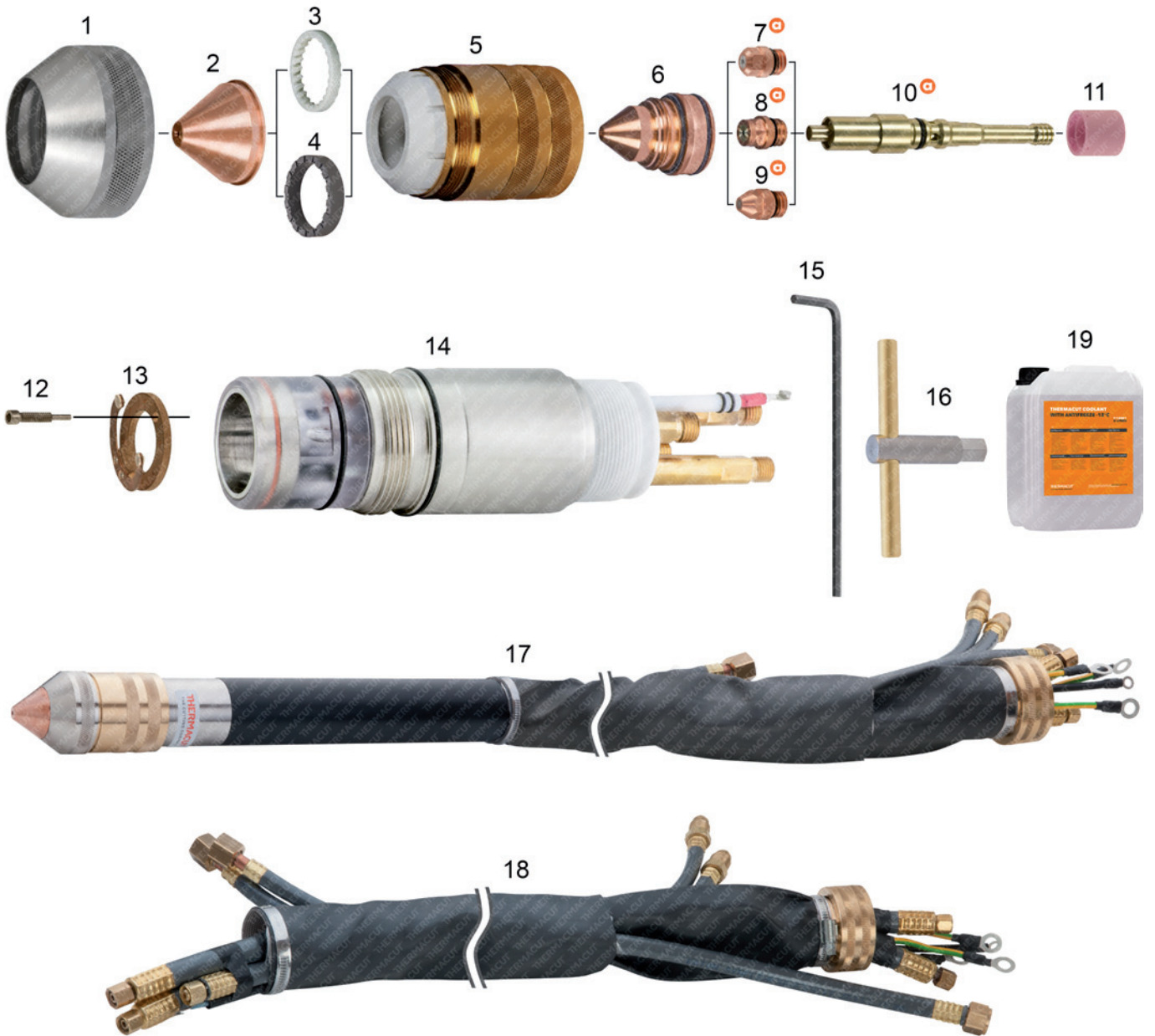


# REPLACEMENT PARTS SUITABLE FOR ESAB®/L-TEC®

PT-36®



Last update of this page: 11/04/2016. See Revision history for details.

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THE CUTTING COMPANY

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# REPLACEMENT PARTS SUITABLE FOR ESAB®/L-TEC®

PT-36®



PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.	
1.	T-10128	37081	Shield Retainer	1		T-4607	0558002534	Gas Swirl Baffle 4 x 0,032, 100-280A, CCW	1	
2.	T-10463	0558007624	Shield Cup 2,4mm, 45-55A	1		T-4606	0558002533	Gas Swirl Baffle, 4 x 0,032, 100-280A	1	
	T-10333	0558006130	Shield Cup 3,0mm, 35-50A	1		T-4636	0558001625	Gas Swirl Baffle, 8 x 0,047, 300-600A	1	
	T-10332	0558006141	Shield Cup 4,1mm, 70-280A	1		T-11119	0558002530	Baffle, 8 x 0,047, 360-450A, CCW	1	
	T-10334	0558006166	Shield Cup 6,6mm, 290-450A	1	12.	T-11942	37073	Screw, contact ring	1	
	T-10335	0558006199	Shield Cup 9,9mm, 300-600A	1	13.	T-11863	0558003858	Cont. Ring with 2pcs Screws 37073(=37071)	1	
3.	T-2269	21944	Shield Gas Diffuser, Standard	1	<b>NEW</b>	14.	T-11208	0558003804	Torch Body PT-36®	1
	T-10331	22496	Shield Gas Diffuser 100-360A, CCW	1	15.	N-20426	93750010	Hex Key Wrench for Contact Ring	1	
4.	T-2268	21796	Gas Diffuser 50A	1	16.	T-11665	0558003918 OEM	Electrode Holder Wrench	1	
5.	T-10129	37082	Nozzle Retaining Cap, Standard	1	17.	KT-1452	0558006745	PT-36® Mach.torch with Leads 1,3m	1	
6.	T-10336	0558006010	Nozzle 1,0mm, 45/50A MS/SS/AL	1		KT-1453	0558006746	PT-36® Mach.torch with Leads 1,8m	1	
	T-10337	0558006014	Nozzle 1,4mm, 100A MS/AL, 70/130A SS	1		KT-1454	0558006747	PT-36® Mach.torch with Leads 3,7m	1	
	T-10970	0558006018	Nozzle 1,8mm, 100/130A MS, 100A SS/AL	1		KT-1455	0558006749	PT-36® Mach.torch with Leads 4,6m	1	
	T-10338	0558006020	Nozzle 2,0mm, 150/200A MS/AL, 130/150A SS	1		KT-1456	0558006750	PT-36® Mach.torch with Leads 5,2m	1	
	T-10339	0558006023	Nozzle 2,3mm, 200/280A MS, 200A SS, 200/260A AL	1		KT-1457	0558006779	PT-36® Mach.torch with Leads 6,1m	1	
	T-10340	0558006025	Nozzle 2,5mm, 280/290A MS, 260A SS	1		KT-1458	0558006751	PT-36® Mach.torch with Leads 7,6m	1	
	T-10443	0558006030	Nozzle 3,0mm, 325/360A MS, 360A SS/AL	1	18.	KT-1460	0558007031	PT-36® Cable Leads 1,3m	1	
	T-10341	0558006036	Nozzle 3,6mm, 400A MS, 450A SS	1		KT-1461	0558007032	PT-36® Cable Leads 1,8m	1	
	T-10292	0558006041	Nozzle 4,1mm, 600A SS/AL	1		KT-1462	0558007034	PT-36® Cable Leads 3,7m	1	
⊕ 7.	T-11303 ⊕	T-11303-PRO	Electrode, Silver PRO 50-250A	5		KT-1463	0558007036	PT-36® Cable Leads 4,6m	1	
⊕ 8.	T-11290** ⊕	0558003914-PRO	Electrode O <sub>2</sub> , Silver PRO 100-400A	5		KT-1464	0558007037	PT-36® Cable Leads 5,2m	1	
	T-10439	0558005459 OEM	Replaced by 0558003914-PRO	3		KT-1465	0558007038	PT-36® Cable Leads 6,1m	1	
⊕ 9.	T-11910 ⊕	0558003928-UR	Electrode Std., N <sub>2</sub> /H <sub>35</sub>	5		KT-1466	0558007039	PT-36® Cable Leads 7,6m	1	
⊕ 10.	T-11319** ⊕	0558003924-UR	Electrode Holder	1	19.	Coolant Liquid. Details on the page 148, section Accessories.				
11.	T-10693	0558005457 OEM	Gas Swirl Baffle 4 x 0,022, 35-70A	1						

\*\* A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS.

⊕ MUST BE USED AS A SET OF ELECTRODE HOLDER AND ELECTRODE, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

CCW COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

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