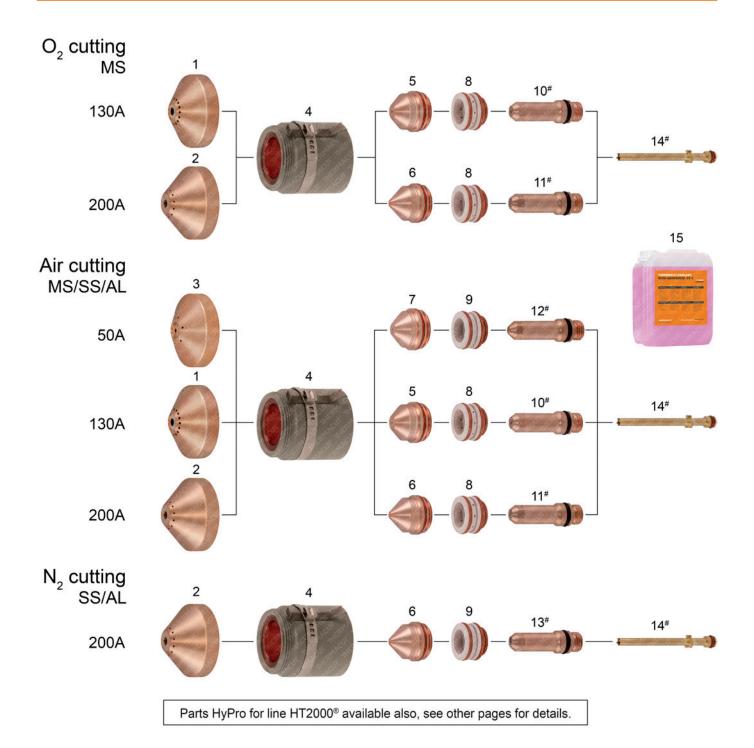
## REPLACEMENT PARTS SUITABLE FOR

## **HYPERTHERM®**

HyPro2000™ upgrade torch
For MAX200® mild steel, stainless steel, aluminium



Last update of this page: 11/04/2016. See Revision history for details.

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## REPLACEMENT PARTS SUITABLE FOR **HYPERTHERM®**

HyPro2000™ upgrade torch For MAX200® mild steel, stainless steel, aluminium



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
May 1.	T-11284	220536	Shield 130A O <sub>2</sub> /Air	1	9.	T-11282	220529	Swirl Ring 50A Air, 200A N <sub>2</sub>	1
2.	T-11376	420045	Shield 200A O <sub>2</sub> /Air/N <sub>2</sub>	1	10.	T-11304#	220487-UR	Electrode 130A O <sub>2</sub> /Air	5
3.	T-11283	220532	Shield 50A Air	1	<b>1</b> 1.	T-11317#	220937-UR	Electrode 200A O <sub>2</sub> /Air	5
4.	T-11349*	220936-UR	Retaining Cap 50–200A $\mathrm{O_2/Air}$ , 200A $\mathrm{N_2}$	1	<b>2</b> 12.	T-11309#	220528-UR	Electrode 45A (50A)	5
NS	T-11348*	220935-UR	Retaining Cap 50–200A $\mathrm{O_2/Air}$ , 200A $\mathrm{N_2}$ w/o IHS	1	<b>1</b> 3.	T-0382#	020415-UR	Electrode 100–200A	5
5.	T-11315*	220892-UR	Nozzle 130A O <sub>2</sub> /Air	5	14.	T-11307#	220521-UR	Cooling Tube (use with TMT electrode)	1
6.	T-11837*	420044-UR	Nozzle 200A O <sub>2</sub> /Air/N <sub>2</sub>	5	15.	Coolant Liqu	uid. Details on tl	ne page 148, section Accessories.	
<b>3</b> 7.	T-11313*	220890-UR	Nozzle 50A Air	5	Part	s HyPro for lir	ne HT2000® av	ailable also, see other pages for de	etails.
₹ 8.	T-11280	220488	Swirl Ring 130A (200A)	1					

- FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE # TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO. W/O WITHOUT

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