



# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma  
HPR130XD®/HPR260XD®/HPR400XD® mild steel



PRODUCT BROCHURE WITH DETAILS AT  
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 30-130A	1	<b>NEW</b> 30.	T-11425	220659	Nozzle 200A, Bevel	1
<b>⊕</b> 2.	T-11270	220637-UR	Shield Cap 200/260A	1	31.	T-10308##	220542-UR	Nozzle 260A, Bevel	1
3.	T-11113	220637 OEM	Shield Cap 400A (400A Bevel)	1		T-10939	220542	Nozzle 260A, Bevel	1
4.	T-10878	220194	Shield 30A	10	32.	T-10297	220180	Swirl Ring 30A	1
5.	T-10882	220555	Shield 50A	10	33.	T-10305	220553	Swirl Ring 50A	1
6.	T-9838	220189	Shield 80A	10	34.	T-10295	220179	Swirl Ring 80/130A (80/130A Bevel)	1
7.	T-9839	220183	Shield 130A	10	35.	T-10296	220353	Swirl Ring 200A	1
<b>⊕</b> 8.	T-11276	220761-JR	Shield 200A	1	36.	T-10271	220436	Swirl Ring 260A (260A Bevel)	1
<b>⊕</b> 9.	T-11277	220764-UR	Shield 260A	1	37.	T-11526	220631 OEM	Swirl Ring 400A (400A Bevel)	1
10.	T-11523	220636 OEM	Shield 400A	1	#38.	T-9894#	220192-UR	Electrode 30A	5
<b>NEW</b> 11.	T-11403	220742-UR	Shield 80/130A, Bevel	1	#39.	T-10306#	220552-UR	Electrode 50A	5
<b>NEW</b> 12.	T-11424	220658-UR	Shield 200A, Bevel	1	#40.	T-9895#	220187-UR	Electrode 80A	5
13.	T-11402	220741-JR	Shield 260A, Bevel	1	#41.	T-9920#	220181-JR	Electrode 130A	5
14.	T-11272	220754	Inner Retaining Cap 30/50A	1	#42.	T-11203#	220181-PRO	Electrode, Silver PRO 130A(=220665-PRO)	5
15.	T-11273	220756	Inner Retaining Cap 80/130A	1	#43.	T-9969#	220352-UR	Electrode 200A	5
<b>⊕</b> 16.	T-11274	220757-UR	Inner Retaining Cap 200A	1	#44.	T-11200#	220352-PRO	Electrode, Silver PRO 200A(=220666-PRO)	5
16a.	N-20194		O-Ring	1	#45.	T-9974#	220435-UR	Electrode 260A	5
<b>⊕</b> 17.	T-11275	220760-UR	Inner Retaining Cap 260A	1	#46.	T-11197#	220435-PRO	Electrode, Silver PRO 260A(=220668-PRO)	5
18.	T-11524	220635 OEM	Inner Retaining Cap 400A	1	47.	T-11527	220629 OEM	Electrode 400A (400A Bevel)	5
<b>NEW</b> 19.	T-11833	220845-UR	Inner Retaining Cap 80/200A, Bevel	1	#48.	T-4927#	220187-AG	Electrode, SilverEX® 80A	5
<b>⊕</b> 20.	T-11401	220740-UR	Inner Retaining Cap 130/260A, Bevel	1	#49.	T-4917#	220181-AG	Electrode, SilverEX® 130A	5
21.	T-9834##	220193-UR	Nozzle 30A	1	#50.	T-4925#	220352-AG	Electrode, SilverEX® 200A	5
	T-10936	220193	Nozzle 30A	1	#51.	T-4926#	220435-AG	Electrode, SilverEX® 260A	5
22.	T-10313##	220554-UR	Nozzle 50A	1	<b>NEW</b> #52.	T-11831#	220802-UR	Electrode 80A, Bevel	5
	T-10940	220554	Nozzle 50A	1	#53.	T-10309#	220649-UR	Electrode 130A, Bevel	5
23.	T-9835##	220188-UR	Nozzle 80A	1	<b>NEW</b> #54.	T-11426#	220662-UR	Electrode 200A, Bevel	5
	T-10935	220188	Nozzle 80A	1	#55.	T-10307#	220541-JR	Electrode 260A, Bevel	5
24.	T-9836##	220182-UR	Nozzle 130A	1	#56.	T-9882#	220340-UR	Water Tube With O-Ring 30-260A	1
	T-10934	220182	Nozzle 130A	1	56a.	T-13016	026009	O-Ring	1
25.	T-9967	220354-UR	Nozzle 200A	1	#57.	T-10472#	220700-UR	Water Tube With O-Ring 80/130A, Bevel	1
	T-10937	220354	Nozzle 200A	1	#58.	T-10323#	220571-UR	Water Tube With O-Ring 400A (260/400A Bevel)	1
26.	T-9972	220439-UR	Nozzle 260A	1	*59.	TN-0069*	104119-UR	Consumables Removal Tool	1
	T-10938	220439	Nozzle 260A	1	60.	T-0994	T-0994	O-Ring lubricant - grease 25ml	1
27.	T-11525	220632 OEM	Nozzle 400A (400A Bevel)	1	61.	Torch, cable leads. See following pages for details.			
<b>NEW</b> 28.	T-11832	220806	Nozzle 80A, Bevel	1	62.	Details on the page 153, section Accessories.			
<b>NEW</b> 29.	T-10310##	220646-UR	Nozzle 130A, Bevel	1	63.	Coolant Liquid. Details on the page 148, section Accessories.			
	T-10941	220646	Nozzle 130A, Bevel	1					

- \* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- # THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO
- ⊕ MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS
- ## NOZZLES -UR IN SOME CASES CAN REQUIRE DECREASE OF GAS FLOW, OFFERS SAVINGS OF THE COSTS FOR OXYGEN
- OEM ORIGINAL PARTS
- PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES
- SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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