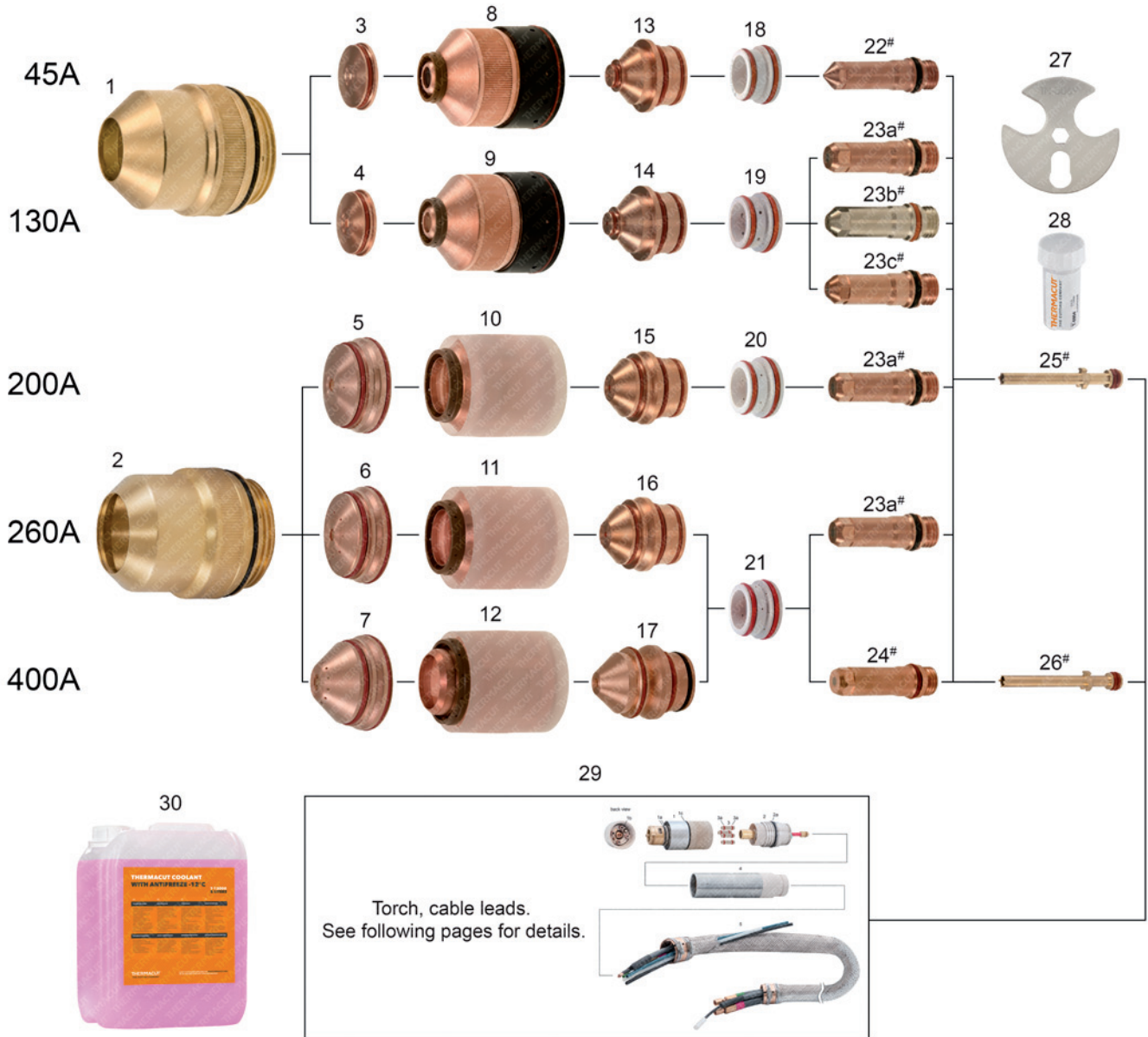


# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma  
HPR130XD®/HPR260XD®/HPR400XD® aluminium



Last update of this page: 29/12/2015. See Revision history for details.

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# REPLACEMENT PARTS SUITABLE FOR HYPERTHERM®

HyPerformance™ Plasma  
HPR130XD®/HPR260XD®/HPR400XD® aluminium



PRODUCT BROCHURE WITH DETAILS AT  
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	17.	T-11530	220708 OEM	Nozzle 400A	1
2.	T-11113	220637 OEM	Shield Cap 200-400A	1	18.	T-10297	220180	Swirl Ring 45A	1
3.	T-9975	220202	Shield 45A	10	19.	T-10295	220179	Swirl Ring 130A	1
4.	T-9982	220198	Shield 130A	10	20.	T-10579	220342	Swirl Ring 200A	1
5.	T-11518	220762 OEM	Shield 200A	1	21.	T-10596	220405	Swirl Ring 260/400A	1
6.	T-11519	220763 OEM	Shield 260A	1	#22.	T-9978#	220308-UR	Electrode 45A	5
7.	T-11528	220707 OEM	Shield 400A	1	#23.c	T-9920#	220181-UR	Electrode 130A (Air)	5
8.,9.	T-11273	220756	Inner Retaining Cap 45/130A	1	#23.b	T-4917#	220181-AG	Electrode, SilverEX® 130A (Air)	5
9.	T-11520	220755 OEM	Inner Retaining Cap 130A (N <sub>2</sub> )	1	#23.a	T-9984#	220307-UR	Electrode 130/200/260A	5
10.	T-11521	220759 OEM	Inner Retaining Cap 200A	1	24.	T-11531	220709 OEM	Electrode 400A	5
11.	T-11522	220758 OEM	Inner Retaining Cap 260A	1	#25.	T-9882#	220340-UR	Water Tube With O-Ring 45-260A	1
12.	T-11529	220712 OEM	Inner Retaining Cap 400A	1	#26.	T-10323#	220571-UR	Water Tube 400A	1
13.	T-9977	220201	Nozzle 45A	1	*27.	TN-0069*	104119-UR	Consumables Removal Tool	1
14.	T-9983	220197	Nozzle 130A	5	28.	T-0994	T-0994	O-Ring lubricant - grease 25ml	1
15.	T-9993	220346	Nozzle 200A	1	29.	Torch, cable leads. See following pages for details.			
16.	T-9990	220406	Nozzle 260A	1	30.	Coolant Liquid. Details on the page 148, section Accessories.			

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN  
# THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO  
NS NOT SHOWN IN THE PICTURE  
OEM ORIGINAL PARTS  
SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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